## Singer® Superb<sup>™</sup> EM200/ Quantum Stylist<sup>™</sup> EM200

Latest Machine Update: 0020 from 20160325 (April 1, 2016)

Upgrades and Improvements in Update:

• Tie off stitches for embroidery letters:

Tie off stitches have been added for each embroidery letter at the end of each character to secure the thread ends better.

## How to update your machine Part 1:

1. Download, and unzip if needed, the updated software directly to the USB. Save the file at the root level, do not place the file in any folder.

2. Make sure you don't have any older version of a .lof file on your USB.

3. Switch off your Singer Superb EM200 / Quantum Stylist EM200 machine. Connect the USB loaded with the new software version to the USB port on your machine.

4. While pressing and holding the speed plus and minus button, turn on your machine. Hold the buttons until the progress bar is shown in the display.

5. The new software will install automatically.

6. When the update is completed the machine will restart automatically. Check the new software version number in the settings menu.

## How to update your machine Part 2 (update built in data):

1. Download, and unzip if needed, the updated software directly to the USB. Save the file at the root level, do not place the file in any folder.

2. Make sure you don't have any older version of a .bin file on your USB.

3. Switch off your Singer Superb EM200 / Quantum Stylist EM200 machine. Connect the USB loaded with the new software version to the USB port on your machine.

4. Installation for Singer Superb EM200 / Quantum Stylist EM200: While holding a finger in the upper left corner of the Touch Panel LCD and on the Thread Cutter Button, turn on your machine. Hold the fingers until the progress bar is shown in the display.

5. The new update will install automatically.

6. When the update is completed the machine will restart automatically